

CELL :- A128, A211 | CELL NAME:- Tensioner | MACHINE / STAGE :- Auto Loading Conveyor & Bin Washing | OPERATION :- Surface Treatment

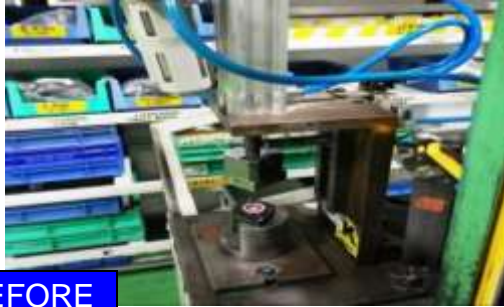
KAIZEN THEME :- To Prevent the possibility of defect – wrong location date punching

IDEA :- Square Cylinder

WIDELY/DEEPLY:-

COUNTERMEASURE :- To Provide the square cylinder replace to Round cylinder at number punching Fixture of Tensioner Line A379.

PROBLEM / PRESENT STATUS :- we are facing the problem – Wrong Location Date punching at number punching Station of Tensioner Line A379



BEFORE



AFTER

WHY - WHY ANALYSIS :-

- Why :- Wrong Location Date punching
- Why :- Guide Stud Broken
- Why :- conventional load by Round Cylinder.

RESULT :- Eliminated the Wrong Location Date Punching at Number Punching Station.

ROOT CAUSE :- Round cylinder

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

BENCHMARK	Possibility
TARGET	Eliminated
KAIZEN START	16.10.16
KAIZEN FINISH	14.11.16

TEAM MEMBERS :-

Jasbir Kumar. Amreesh Chauhan

BENEFITS :-

- Operator Moral Increase
- Quality Improve
- To reduce the jig & Fixture Cost.

KAIZEN SUSTENANCE

WHAT TO DO :- Ir-reversible kaizen.

HOW TO DO :-

FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
4950/-	250/-	5200/-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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